

## **SEALED METAL HYDRIDE**

# RECHARGEABLE CELLS & BATTERIES APPROVAL SHEET

10:	
BYD MODEL NO :	H-AAA750A
CUSTOMER APPROVED P/N :	
DATE OF SUBMISSION :	08-Oct-11
ATTACHMENT :	SPECIFICATION
TOTAL NO. OF PAGES :	5
SPECIFICATION NO:	S-HAAA750A01
VEDSION NO ·	1.0

Drawn	CUI-MIAO			
Approved	Customer Dept. I	GUOQING-LI		
	Technology Dept. I	ZHENGYI-HUANG		
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Please sign and return one copy to us

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## 1. APPLICATION

This specification applies to the Ni-MH batteries.

Model: H-AAA750A

# 2. CELL AND TYPE

2.1 Cell : Sealed Ni-MH Cylindrical Cell.

2.2 Type : H-AAA750A

2.3 Size type: AAA

2.4 IEC type: HR11/45

## 3. RATINGS

3.1 Nominal voltage : 1.2 V

3.2 Nominal capacity : 750 mAh/0.2CmA (Note 1)

3.3 Typical weight : 12 g (unit cell)\*

"\*":Battery weight is only for reference.

3.4 Standard charge : 75 mA×15hours

3.5 Rapid charge : 750mA×1.2hours(Max.)

(with- $\Delta V$ , Time, Temperature control system)

Trickle current : 23~38 mA

3.6 Discharge cut-off voltage \_\_\_\_\_ 1 \_\_\_ V (0.2CmA)

3.7 Temperature range for operation (Humidity: Max. 85%)

Standard charge  $0\sim$  +45 $^{\circ}$ C

Rapid charge  $+10 \sim +40 \,^{\circ}{\rm C}$ Trickle charge  $0 \sim +45 \,^{\circ}{\rm C}$ 

Discharge  $-5 \sim + 65^{\circ}$ C

3.8 Temperature range for storage (Humidity: Max. 85%)

Within 1 years (Note 2)  $-2.0 \sim +25 ^{\circ}$ C

Within 6 months  $-2.0 \sim +35^{\circ}$ C

Within a months  $-2.0 \sim +45^{\circ}$ C

Within a week  $-2.0 \sim +55$ °C

Note 1: Rated capacity figures are based on single cell performance.

Note 2: We recommend cells or batteries are charged at least once every 6 months.

#### 4. ASSEMBLY & DIMENSIONS

Per attached drawing.

## 5. PERFORMANCE

## 5.1 TEST CONDITIONS

The test is carried out with new batteries.

( within a month after delivery )

ambient conditions

Temperature :  $+20\pm5^{\circ}$  Humidity :  $65\pm20\%$ 

Standard charge : 75mA(0.1C)×15hrs Standard discharge : 0.2C to 1.0V

# 5.2 TEST METHOD & PERFORMANCE

Test	Unit	Specification		Conditions	Remarks		
Canacity	m A b	Typical	750	Standard	up to 3 cycles		
Capacity	mAh	Minimum	700	charge/discharge	are allowed		
Open Circuit Voltage(OCV)	Voltage (V)	≥1.25		≥1.25		After 1 hour standard charge	
Internal impedance	mΩ/cell	≤50		≤50		Upon fully charge (1KHz)	
High rate discharge(1C)	minute	≥48(600mAh)		≥48(600mAh)		Standard charge before discharge	End Voltage is 1.0V/Cell
Overcharge		no leakage nor explosion		75 mA(0.1C) charge for 28 days			
Charge Retention	mAh	≥488		≥488		standard charge; storage: 28 days Standard discharge	
Cycle Life	cycle	≥500		≥500		IEC61951-2	see note 3
Leakage		no leaka deforn	_	Fully charge at 750 mA(1C), then storage 14 days			

# Note 3 IEC61951-2 cycle life

Cycle number	er Charge		Discharge
1	0.1CmA for 16h	none	0.25CmA for 2.33h
2~48	0.25CmA for 3.17h	none	0.25CmA for 2.33h
49	0.25CmA for 3.17h	none	0.25CmA to 1.0V/cell
50	0.1CmA for 16h	1~4h	0.20CmA to 1.0V/cell

50-cycle test as per above table is repeated . The discharge time of the 100th, 200th, 300th, 400th, 500th should be more than 3 hours respectively. (Ambient temperature is 20±5)  $^{\circ}$ C

## 5.3 Humidity

The cells shall not leak during the 14 days when it is submitted to the condition of a temperature of  $33\pm3$  °C and a relative humidity of  $80\pm5\%$  (salting is allowed).

## 5.4 Vibration

Cells shall be mechanically and electrically normal after vibration which has an amplitude of 4mm(0.1575 inches) a frequency of 1000 cycles per minute, which should be continued in any directions during 60 minutes

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## 5.5 Shock

Cells shall be mechanically and electrically normal after being subjected to a drop from a height of 450mm (17.716inches) onto an oak board in a voluntary axis respectively 3 times.

## 5.6 Short

Cells shall not explode after 1 hour short-circuit test.

5.7 Incorrect polarity charging

Cells shall not explode after 5 hour of incorrect polarity charing at 1 CmA.

## 6. PRECAUTION

- 6.1 We recommend you to set the cut-off voltage at 1.0V/cell.
- 6.2 If it is below 1.0V/cell, cells may have over-discharged or reverse charged.
- 6.3 Do not detect -△V for first 5 minutes of charging.
- 6.4 The cells shall be delivered in charged condition, Before testing or using, the cells shall be correctly charged in accordance with this specifications.

#### 7. WARNING

- 7.1 Avoid direct soldering onto cells.
- 7.2 Observe correct polarity when connecting.
- 7.3 Do not charge with more than our specified current.
- 7.4 Use only within the specified working temperature range.
- 7.5 Do not subject cells or batteries to mechanical shock.
- 7.6 Do not mix cells of different manufacture, capacity, size or type within a battery.
- 7.7 Seek medical advice immediately if a cell or battery has been swallowed.
- 7.8 When disposing of secondary cells or batteries ,keep cells or batteries of different electro-chemical systems separate from each oter.
- 7.9 Do not maintain secondary cells and batteries on charge when not in use.
- 8.0 Afterextended periods of storage, it may be necessary to charge and discharge the cells or batteries seweral times to obtain maximum performance
- 8.1 In the event of a cell leaking, do not allow the liquid to come into contact with the skin or eyes. If contact has been made, wash the affected area with copious amounts of water and seek medical advice

## 8. DANGER!

- 8.1 Avoid throwing cells into a fire or attempting to disassemble them. As the electrolyte inside is strong alkaline and can damage skin and clothes.
- 8.2 Avoid short circuiting. It may be leakage.
- 8.3 Not to be used in sealed conditions for Ni-MH cells.

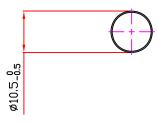
## 9. HSF (Hazardous Substance Free)

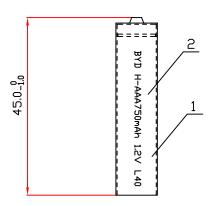
9.1 The product can meet the HSF requirment.

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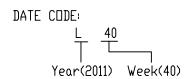
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⊢						DRAWN	CUI-MIAD	DATE	2011/10/08
3	WASHER	AAA	1	WHITE	10382984-00	CHECKD	GUOQING-LI	DATE	2011/10/08
2	PVC	16.5X46	1	GREEN U	400785	APPROVED	JIANGUD-TANG	DATE	2011/10/08
1	CELL	AAA	1	NI-MH		SCALE		UNIT	ММ
N□.	NAME	SIZE	QTY	NOTE	SAP NO	SCALE		OINT	IAIIAI