

## **SEALED METAL HYDRIDE**

# RECHARGEABLE CELLS & BATTERIES APPROVAL SHEET

то:	
BYD MODEL NO:	H-4/3A3800
CUSTOMER APPROVED P/N :	
DATE OF SUBMISSION:	08-Oct-11
ATTACHMENT :	SPECIFICATION
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SPECIFICATION NO:	S-H4/3A380001
VERSION NO:	1.0

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(with company chop)

Please sign and return one copy to us

# BYD COMPANY LIMITED

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## 1. APPLICATION

This specification applies to the Ni-MH batteries.

Model: H-4/3A3800

# 2. CELL AND TYPE

2.1 Cell : Sealed Ni-MH Cylindrical Cell.

2.2 Type : H-4/3A3800

2.3 Size type: 4/3A

2.4 IEC type: /

## 3. RATINGS

3.1 Nominal voltage : 1.2 V

3.2 Nominal capacity : 3800 mAh/0.2CmA (Note 1)

3.3 Typical weight : 51 g (unit cell)\*

"\*":Battery weight is only for reference.

3.4 Standard charge : 380 mA×15hours

3.5 Rapid charge : 3800mA×1.2hours(Max.)

(with-ΔV, Time, Temperature control system)

Trickle current :  $114\sim190$  mA

3.6 Discharge cut-off voltage \_\_\_\_\_ 1 V (0.2CmA)

3.7 Temperature range for operation (Humidity: Max. 85%)

Standard charge  $0\sim$  +45°C

Rapid charge  $+10 \sim +40 ^{\circ}$ C Trickle charge  $0 \sim +45 ^{\circ}$ C

Trickle charge  $0 \sim +45 \,^{\circ}\text{C}$ Discharge  $-5 \sim +65 \,^{\circ}\text{C}$ 

3.8 Temperature range for storage (Humidity: Max. 85%)

Within 1 years (Note 2)  $-2.0 \sim +25 ^{\circ}$ C

Within 6 months  $-2.0 \sim +35^{\circ}$ C

Within a months  $-2.0 \sim +45^{\circ}$ C

Within a week  $-2.0 \sim +55 ^{\circ}$ C

Note 1: Rated capacity figures are based on single cell performance.

Note 2: We recommend cells or batteries are charged after one cycle every 6 months.

# 4. ASSEMBLY & DIMENSIONS

Per attached drawing.

## 5. PERFORMANCE

## 5.1 TEST CONDITIONS

The test is carried out with new batteries.

( within a month after delivery )

ambient conditions

Temperature :  $+20\pm5^{\circ}$ C Humidity :  $65\pm20\%$ 

Standard charge : 380mA(0.1C)×15hrs Standard discharge : 0.2C to 1.0V

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# 5.2 TEST METHOD & PERFORMANCE

Test	Unit	Specification		Conditions	Remarks		
Canacity	mAh	Typical	3800	Standard	up to 3 cycles		
Capacity		Minimum	3750	charge/discharge	are allowed		
Open Circuit Voltage(OCV)	Voltage (V)	≥1.25		After 1 hour standard charge			
Internal impedance	mΩ/cell	≤25		Upon fully charge (1KHz)			
High rate discharge(1C)	minute	≥48(3040mAh)		≥48(3040mAh)		Standard charge before discharge	End Voltage is 1.0V/Cell
Overcharge		no leakage nor explosion		380 mA(0.1C) charge for 28 days			
Charge Retention	mAh	≥2470		standard charge; storage: 28 days Standard discharge			
Cycle Life	cycle	≥500		≥500		IEC61951-2	see note 3
Leakage		no leakage nor deformation		Fully charge at 3800 mA(1C), then storage 14 days			

# Note 3 IEC61951-2 cycle life

Cycle number	Charge	Rest	Discharge
1	0.1CmA for 16h	none	0.25CmA for 2.33h
2~48	0.25CmA for 3.17h	none	0.25CmA for 2.33h
49	0.25CmA for 3.17h	none	0.25CmA to 1.0V/cell
50	0.1CmA for 16h	1~4h	0.20CmA to 1.0V/cell

50-cycle test as per above table is repeated . The discharge time of the 100th, 200th, 300th, 400th, 500th should be more than 3 hours respectively. (Ambient temperature is 20±5)  $^{\circ}$ C

## 5.3 Humidity

The cells shall not leak during the 14 days when it is submitted to the condition of a temperature of  $33\pm3$  °C and a relative humidity of  $80\pm5\%$  (salting is allowed).

## 5.4 Vibration

Cells shall be mechanically and electrically normal after vibration which has an amplitude of 4mm(0.1575 inches) a frequency of 1000 cycles per minute, which should be continued in any directions during 60 minutes

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#### 5.5 Shock

Cells shall be mechanically and electrically normal after being subjected to a drop from a height of 450mm (17.716inches) onto an oak board in a voluntary axis respectively 3 times.

## 5.6 Short

Cells shall not explode after 1 hour short-circuit test.

5.7 Incorrect polarity charging

Cells shall not explode after 5 hour of incorrect polarity charing at 1 CmA.

### 6. PRECAUTION

- 6.1 We recommend you to set the cut-off voltage at 1.0V/cell.
- 6.2 If it is below 1.0V/cell, cells may have over-discharged or reverse charged.
- 6.3 Do not detect  $-\triangle V$  for first 5 minutes of charging.
- 6.4 The cells shall be delivered in charged condition, Before testing or using, the cells shall be correctly charged in accordance with this specifications.

### 7. WARNING

- 7.1 Avoid direct soldering onto cells.
- 7.2 Observe correct polarity when connecting.
- 7.3 Do not charge with more than our specified current.
- 7.4 Use only within the specified working temperature range.
- 7.5 Do not subject cells or batteries to mechanical shock.
- 7.6 Do not mix cells of different manufacture, capacity, size or type within a battery.
- 7.7 Seek medical advice immediately if a cell or battery has been swallowed.
- 7.8 When disposing of secondary cells or batteries ,keep cells or batteries of different electro-chemical systems separate from each oter.
- 7.9 Do not maintain secondary cells and batteries on charge when not in use.

# 8. DANGER!

- 8.1 Avoid throwing cells into a fire or attempting to disassemble them. As the electrolyte inside is strong alkaline and can damage skin and clothes.
- 8.2 Avoid short circuiting. It may be leakage.
- 8.3 Not to be used in sealed conditions for Ni-MH cells.

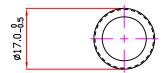
## 9. HSF (Hazardous Substance Free)

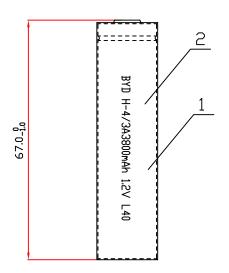
9.1 The product can meet the HSF requirement.

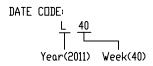
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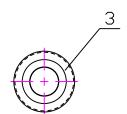
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						BYD 比亚迪股份有限公司 BYD COMPANY LIMITED			
						DRAWN	CUI-MIAO	DATE	2011/10/08
3	WASHER	Α	1	WHITE	418385	CHECKD	GUDQING-LI	DATE	2011/10/08
2	PVC	27X73	1	GREEN U	400796	APPROVED	JIANGUD-TANG	DATE	2011/10/08
1	CELL	4/3A	1	NI-MH		SCALE		UNIT	ММ
ND.	NAME	SIZE	QTY	NOTE	SAP NO	SCALE		UNIT	الاالها